

Date: Wednesday, 12/12/2007 3:50:12 PM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 36310
 Estimate Number : 13096
 P.O. Number :
 This Issue : 12/12/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 07-12-12 new issue DD

Drawing Name : MOUNTING LUG U/R
 Part Number : D37151
 Drawing Number : D3715 U/R
 Project Number : N/A
 Drawing Revision : U/R
 Material :
 Due Date : 12/14/2007
 Qty: 1 Um: Each

PROTOTYPE

FOR ENGINEERING USE ONLY

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B1000X04000 12000	6061-T6 Bar 1.0" x 4.0"
		 
	Comment: Qty.: 0.1344 f(s)/Unit Total : 0.1344 f(s) 6061-T6 Bar 1.00" x 4.0" Material: 6061-T6 alum plate 1.00" thick Batch: 12873 FB 07-12-13	CERTIFICATE OF CONFORMITY REQUIRED
2.0	WATER JET	FLOW WATER JET  
	Comment: FLOW WATER JET 1-Cut as per Dwg D3715 Dwg Rev: <u>PRF L</u> Prog Rev: <u>PRF L</u> 12-13	<u>12-13</u> ①
	2-Deburr if necessary	<u>12-13</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>12-13</u>
4.0	QC8	SECOND CHECK  
	Comment: SECOND CHECK	ENGINEERING APPROVAL
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
	Comment: PACKAGING RESOURCE #1 Identify and Stock: Location:	FOR ENGINEERING USE ONLY

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Seq. #: Machine Or Operation:

Description:

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

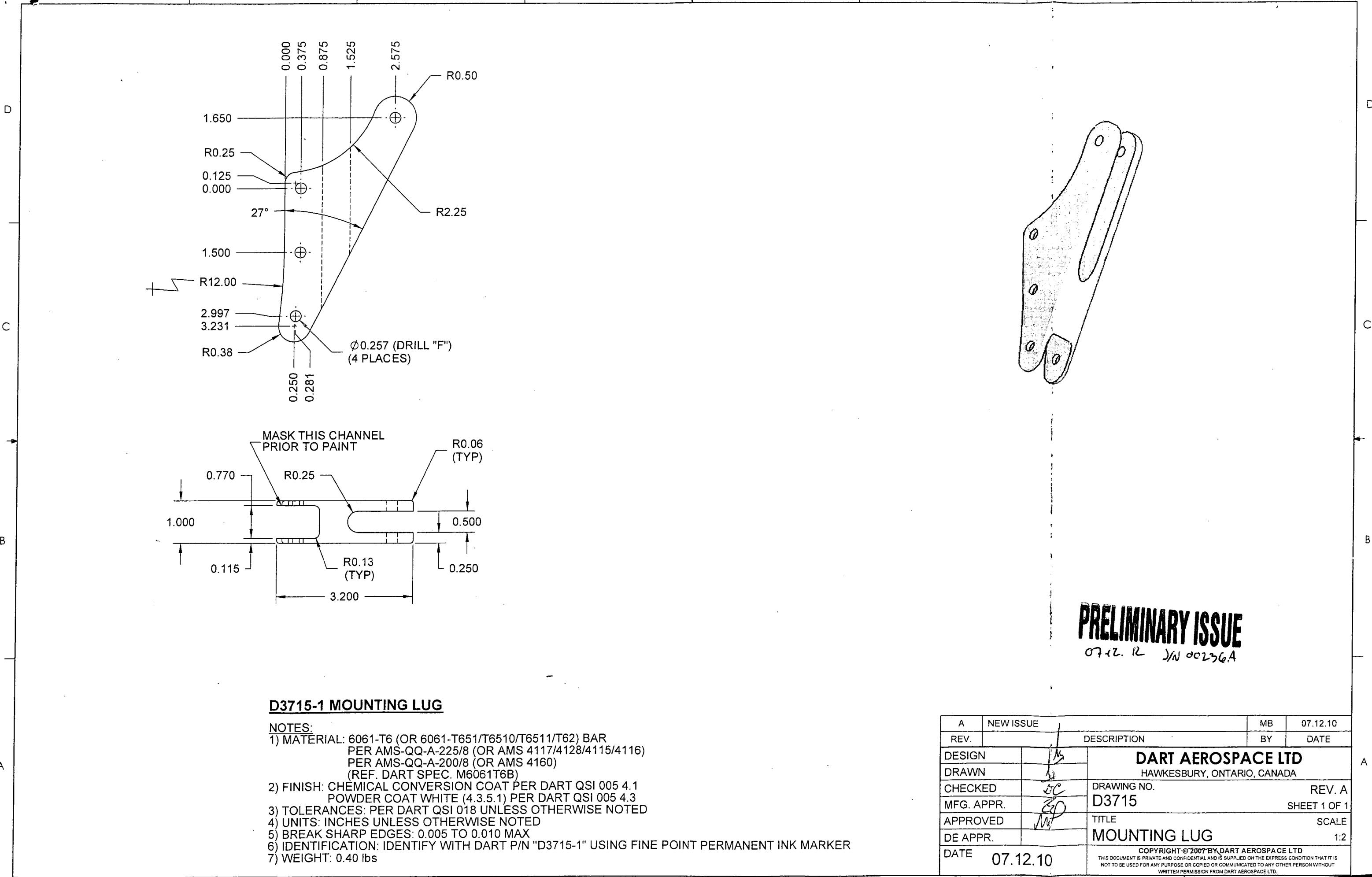
Job Completion

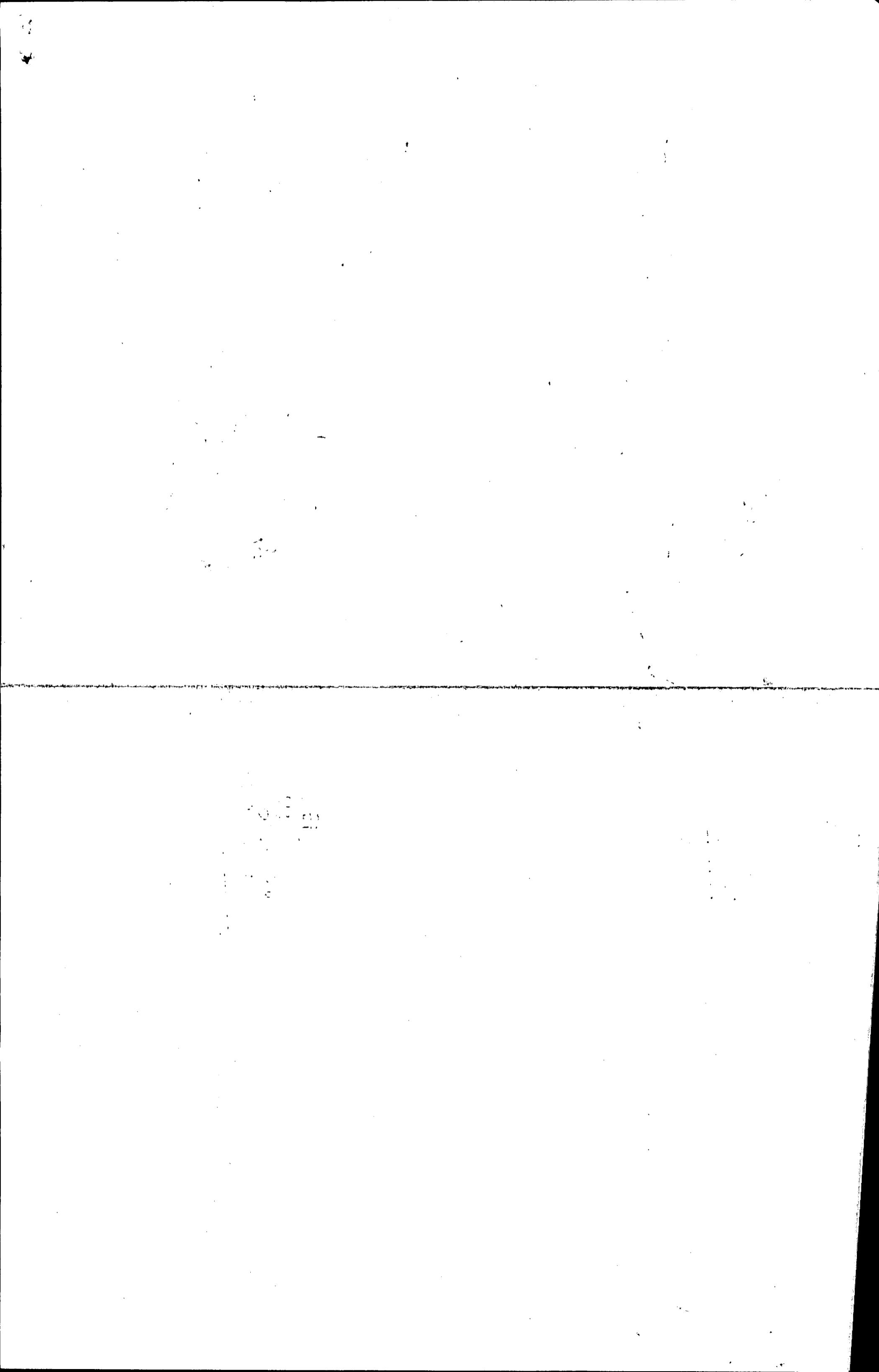


W 08/05/05

00234

8 7 6 5 4 3 2 1





DART AEROSPACE LTD	Work Order:	36310
Description: MOUNTING LUG	Part Number:	D3715-1
Inspection Dwg: D3715-1 Rev: PRE.L.		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>AB</u>	Audited by: _____	Prototype Approval: <u>AB</u>
Date: <u>07-12-13</u>	Date: _____	Date: <u>07.12.14</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	